ARC SERIES 3000 MOUNTING INSTRUCTIONS

Read instructions before starting!

- 1. Locate a flat area 2½"x 8". Tape cutout template to this surface and prick punch the corners where indicated by dots. Protect finished dashes with tape.
- 2. Remove template and using a straight edge and scribe connect the dots as indicated on the template. Drill starter holes where shown on template and using a sabre saw or hand nibbler or shear complete cutout. It is recommended that the two small corner notches be hand filed in as their size is important to finished installation mounting. File entire cutout to smooth edges.
- 3. The unit's now ready for test fitting. Holding the unit face down insert the bottom lip containing the two tapped holes into the bottom of the cutout created by the two bottom notches and rotate the unit to a vertical position. It may be necessary to slightly depress the black plastic catch to accomplish this. The unit should slide in easily. If there is any binding at the plastic catch remove the unit and file the top of the cutout to provide sufficient but not excessive clearance.
- 4. The catch groove is designed for standard dash metal thickness. The plastic will have to be filed to allow for different thicknesses. It may be removed and reinstalled.
- 5. Two small rubber pads provided are used as detents to retain the base of the control in the cutout as shown in figure 1 and 2. Two others are used to hold the control from any sideways or vertical movement in the cutout. These are indicated by the letters "A".
- 6. Test the height of the two side corner notches by depressing the top plastic catch and tipping the top of the control out approximately ½" to the recess in the catch and lift the control upward against the top of those notches. There should be a gap at the bottom sufficient to insert the small rubber pad with it's backing paper in the space but no more. The control is now fitted and ready for installation of retaining pads.
- 7. Holding the unit in against the dash in it's installed position and reaching behind the dash slide the pad up to the dash metal and stick to the bottom of the control (both sides). Also to the front panel of the control at the top corners.

- 8. To remove the control depress the top catch and tilt the top forward to the depression in the catch which allows the control to be lifted over the bottom rubber detents and then slid forward. The control will slide forward until stopped by the bottom lip at this point it can be rotated downward to access of fusing and wiring. Install the two retaining screws provided into the two tapped holes in the bottom lip.
- 9. When wiring to your control take into consideration that the wires must travel back and forth with the unit.

FRONT PANEL CONTROLS

- 1. STARTER: Mounted nearest the driver and next to the ignition switch for ease of operation.
- 2. IGNITION: Will operate both battery or magneto ignition systems and also controls the fuel pump output shutting pump off with ingition. This switch is red lighted when on.
- 3. DIRECTIONALS: This switch must be manually cancelled. It is green lighted and flashes in the right and left modes.
- 4. WIPERS: Designed to operate two speed wipers and washer. Washer feature may be used as a mist function (see wiring diagram).
- 5. COOLING: Operates one electric radiator in the low cool position or two in the high cool position. Allows selection for open road or city traffic conditions
- 6. LAMPS: Operates gauges, running lights and headlights. It is a three position switch: Off down; gauges and running lights only middle; additional headlights up.
- NOTE: All fuse positions indicate maximum fuse ratings. Use the fuse included with orrecommended by each accessory's manufacturer up to the maximum rating indicated at each fuse position.

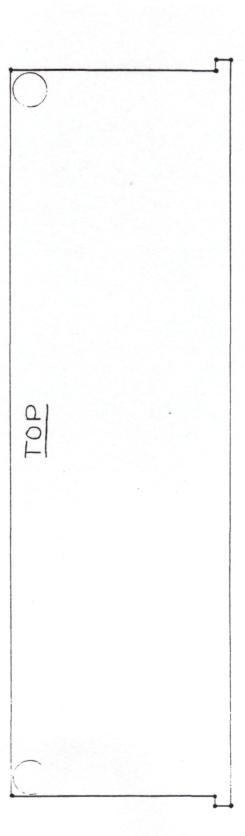
For those who would like the added security of a key lock, one may be put in series with terminal 2 or terminal 3.

	FUSING	MAXIMUM	CURRENT	RATINGS
4 5	Starter Ignition Fuel pump Brake-direction Wipers Fan 2 Fan 1 Headlights Running lights and gauges	10A 10A 7.5A al 15A 15A 15A 20A T5A		

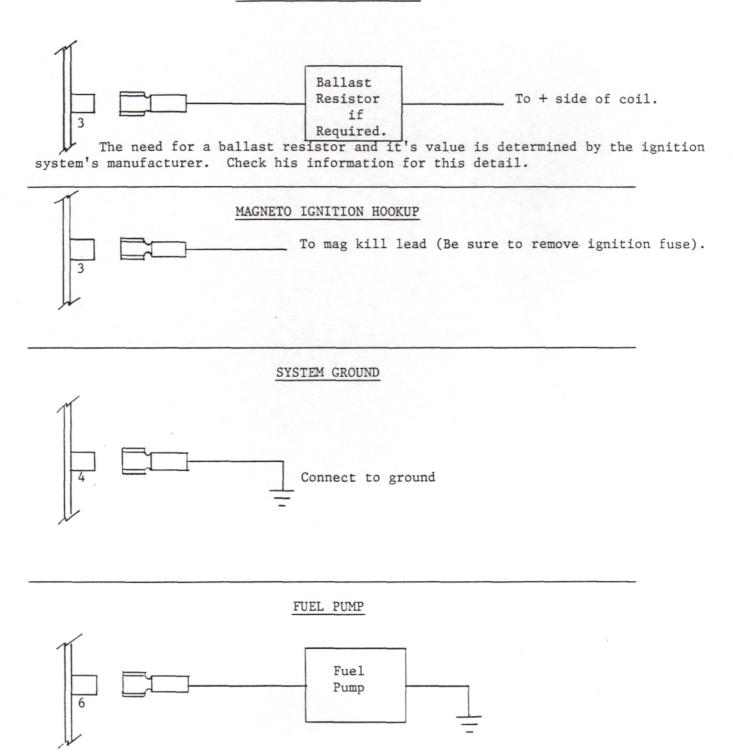


Phone (817): (3-9265)

DASH CUTOUT TEMPLATE

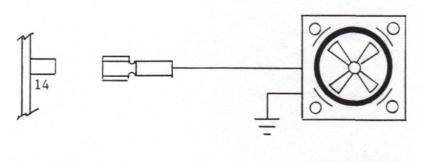


BATTERY IGNITION HOOKUP

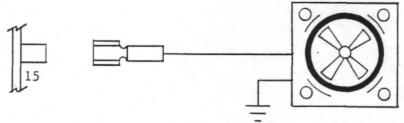




COOLING CIRCUIT

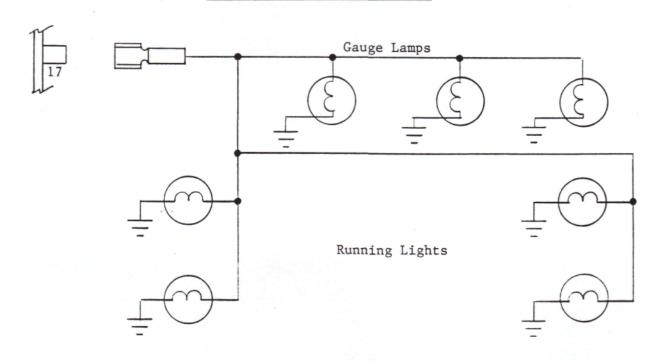


Radiator Fan #2 (Fan fuse closest to wipers fuse)



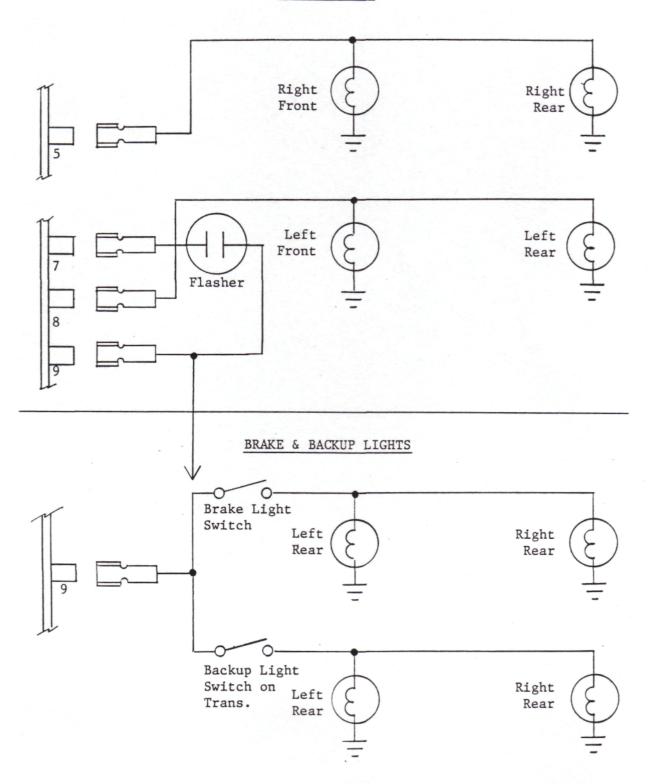
Radiator Fan #1

GAUGE LAMPS & RUNNING LIGHTS

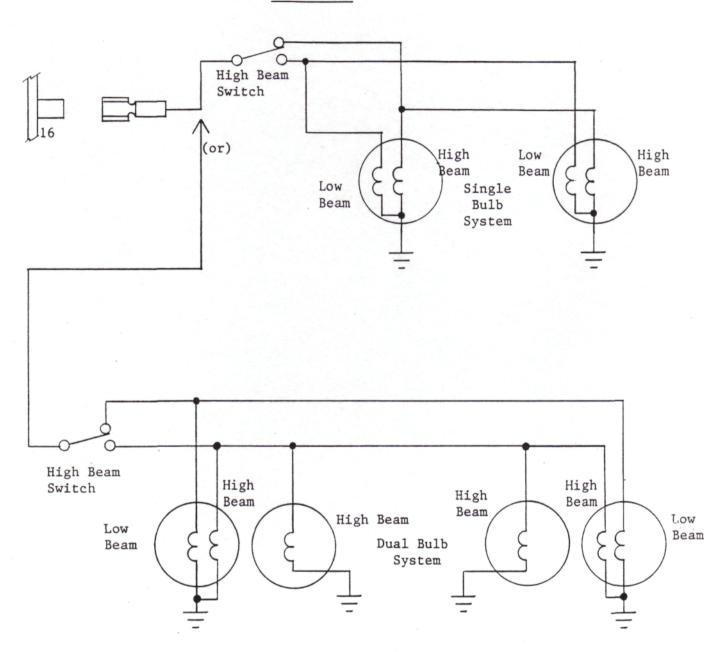




DIRECTIONALS

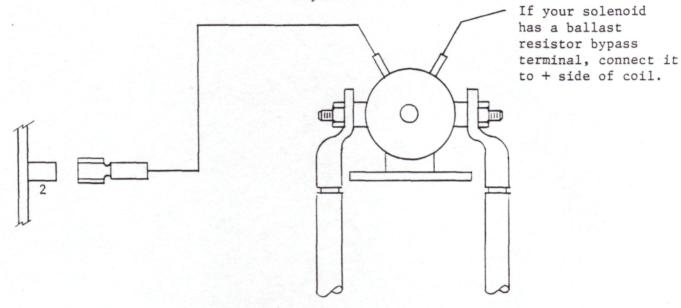


HEADLIGHTS



STARTER HOOKUP

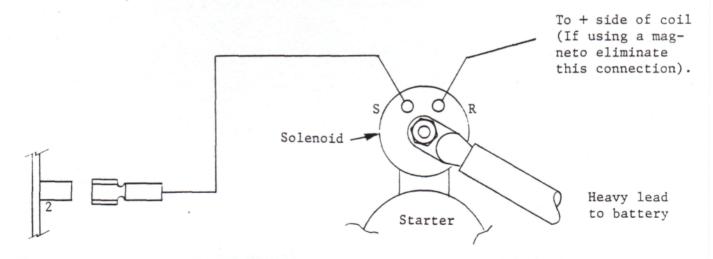
Ford & Chrysler



To starter

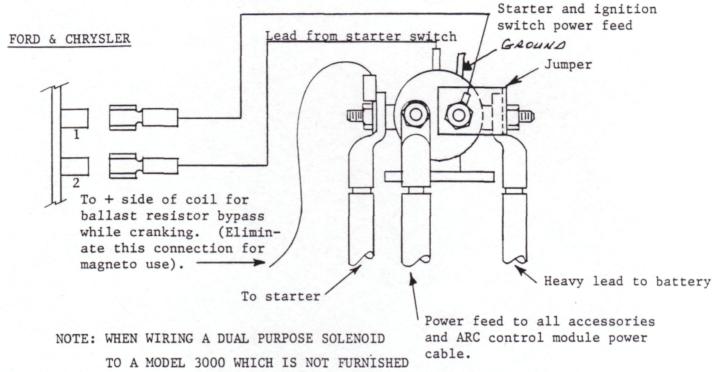
To battery

General Motors



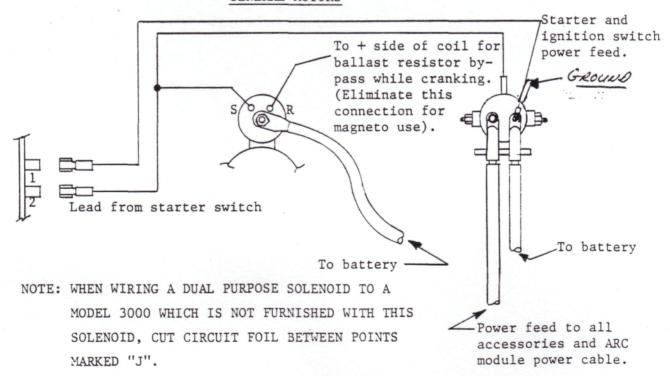
STARTER HOOKUP UTILIZING ARC DUAL PURPOSE SOLENOID

This hookup provides for shut down of all systems while starting.



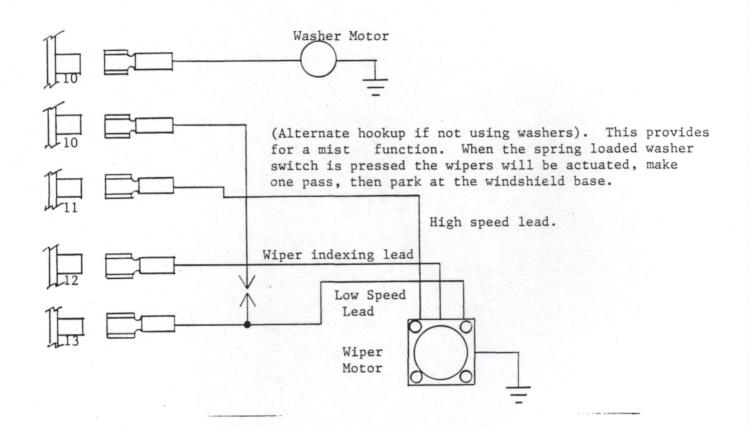
WITH THIS SOLENOID, CUT CIRCUIT FOIL BETWEEN POINTS MARKED "J".

GENERAL MOTORS





WIPERS



Phone (\$171 0.9765

FIGURE 1

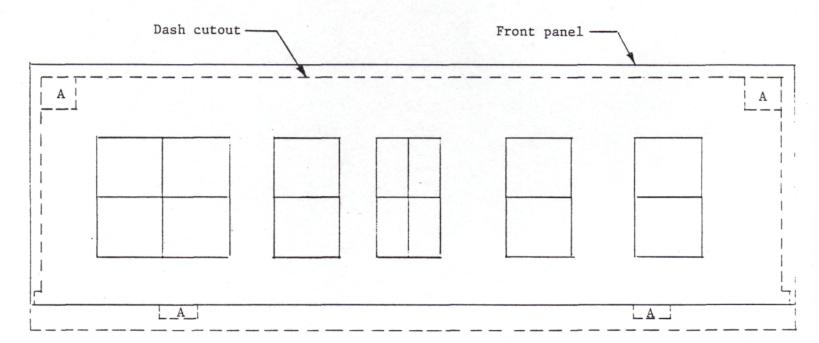


FIGURE 2

